

CARATTERISTICHE DI SALDATURA

Tee-Master

Caratteristiche degli elementi in entrata/uscita

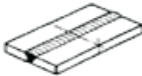
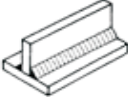
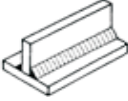
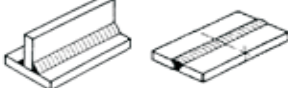
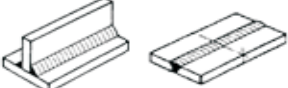
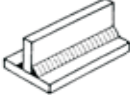
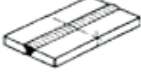
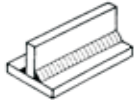
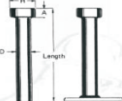
Lunghezza massima	mm	15.000
Altezza massima	mm	3.500
Larghezza massima	mm	1.500

Manipolatore

Caratteristiche degli elementi in entrata/uscita

Lunghezza massima	mm	15.000
Altezza massima	mm	2.400
Larghezza massima	mm	2.400

Saldatura Manuale

Tipi di materiale	Giunti saldabili	Processo di saldatura	Spessori saldabili	Gola	Single / Multi pass
Acciaio al carbonio		135	3÷24	-	Single pass
Acciaio al carbonio		136	10÷40	-	Multi pass
Acciaio al carbonio		136	10÷13	-	Single pass
Acciaio al carbonio		121	10÷40	-	Multi pass
Acciaio al carbonio		121	10÷40	all	Multi pass
Acciaio al carbonio		121	08÷32	3,75÷7,5	Single pass
Acciaio al carbonio		135	>=5	all	Multi pass
Acciaio al carbonio		136	10÷40	4,12÷9,74	Multi pass
Acciaio al carbonio		136	10÷40	>=6	Single pass
Acciaio Corten		135	20÷80	-	Multi pass
Acciaio Corten		136	10÷80	-	Multi pass
Acciaio Corten		111	20÷80	-	Multi pass
Acciaio Corten		111	>=5	all	Single pass
Acciaio Corten		121	>=5	all	Multi pass
Acciaio Corten		121	>=5	6,9÷10,15	Single pass
Acciaio Corten		135	>=5	all	Multi pass
Acciaio Corten		135	>=5	5,5	Single pass
Acciaio Corten		136	>=5	all	Multi pass
Duplex con Acciaio al carbonio		136	10÷40	-	Multi pass
Duplex con Acciaio al carbonio		136	10÷24	all	Multi pass
Duplex		136	10÷40	-	Multi pass
Duplex		111	10÷40	-	Multi pass
Duplex		111	10÷24	all	Multi pass
Duplex		136	10÷24	all	Multi pass
Acciaio Corten/Carbonio [Pioli]		--	783	all	--